



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4030-041
Job Sheet 175087



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 5/4/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/3/18	5/3/18	0.00	0.00	Start Up Stores/Pkg-1		98 18-5-09
100	Packaging	1 pcs	5/3/18	5/3/18	0.00	0.00	Packaging1-4		4 18-5-09
110	HandFinish	1 pcs	5/4/18	5/4/18	0.00	1.03	HandFinish4		DAS
120	QC	1 pcs	5/4/18	5/4/18	0.00	0.00	QC5		3 MAY 09 2018
130	Packaging	1 pcs	5/4/18	5/4/18	0.00	0.00	Packaging3-2		9-88 ShpB
140	QC21-SA	1 Ea	5/4/18	5/4/18	0.00	0.00	QC21		DAS 21 9-88



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S069705



Part: D4030-041

Job No: 175087

Serial No/Batch: S069705

Revision:

Inspector:

Date: 05/09/18

MAY 15 2018

Job BOM

003114

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt 5019387 (x3)	4 Ea (4 ea)	90-Start up Operation	5067270
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5045859
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5049455
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5057492
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5019372
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5048378
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5059977
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5054446
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5050454
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5057741
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5050907
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5051316
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5051311
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5061794
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5059063
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5057833
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5058942
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5054107
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5041167
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5053951
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5041188
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5025342
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5050055
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5057525
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5054114
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish	5067249
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish	5068845

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	135	0
	AN3-16A	2	128	0
	AN310-4	3	103	0
	AN310C4	2	51	0
	AN4-12	3	87	0
	AN5-17A	4	142	0
	D2530	1	26	0
	D2535	2	93	0
	D2537	2	100	0
	D3917-3	6	45	0
	D3953-17	2	61	0
	D3953-19	1	55	0
	D3953-21	1	47	0
	D3953-3	2	31	0
	D3953-7	2	46	0
	D3953-9	2	49	0
	D3969-3	1	16	0
	MS21042L3	6	3,099	0
	MS21042L5	4	674	0
	MS24665-151	3	477	0
	MS24665-300	2	140	0
	NAS1149C0432R	2	2,909	0
	NAS1149F0332P	8	1,987	0
	NAS1149F0432P	6	2,558	0
	NAS1149F0563P	4	313	0
110-HandFinish	D3913-041	1	7	0
	D3914-041	1	8	0

Part Specifications

Specifications could not be found.